JOB DESCRIPTION

Job Title **OPERATOR – PLASTICS**

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Position Title: OPERATOR – PLASTICS	**Band:** T1 & T2
Business Group: Oil & Fats	**Business:** Oil & Fats
Department: Production	**Location:** Berbera, Somaliland
Administrative Reporting: AM	**Functional Reporting:** MM

JOB SUMMARY (Brief about the job)

Management of plastics machines operation in line with production plan, ensuring quality as per defined standards.

ROLES & RESPONSIBILITIES

1. Execute production & Delivery of F.G. as per Production schedule in co-ordination with RMPA warehouse and filing.
2. Monitor & improve machine output, material & machine efficiency including OEE by making sure availability of all resources and fixing all operational constraints.
3. Optimum material utilization by reducing process wastes during start up, shut down and in process through implementation of TPM (OEE, KAIZEN and 5S).
4. Execute Breakdown Maintenance of his Machines
5. Foresee Problems in his Machines and to Execute Timely Corrective Actions
6. Minimize breakdowns by autonomous maintenance and implementation of preventive maintenance schedule.
7. Strict adherence to process quality standards to reduce market complaints.
8. Ensure implementation on quality management system, GMP, Safety and hygiene standards.
9. Extend support to project activities related to improvements and cost reduction.
10. Understand, reflect & practice IFFCO's vision & values.

KPIS

- Wastage of RM/PM within standard
- Maximize overall Equipment effectiveness
- Machine availability (a smaller Number of Machine Break Downs)

QUALIFICATIONS (Education - Technical Skills - Experience - Certificates)

Education:

- Diploma in Electrical, Electronics, Mechanical or Polymer

Technical Skills:

- Basic English Skills.
- Knowledge of PLC and SCADA
- Hazard Identification.
- Knowledge of basic electrical system

This document covers the main duties of the post which are not limited and restricted to what mentioned but indicative, so that in addition, there are other assigned duties that may be required at any time as per business need and function nature.

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COMPETENCIES

- 06 to 08 years of relevant experience.
- Strong analytical skills
- Manning Skill
- Processing knowledge about plastics machines
- Machine handling knowledge about injection, blow molding, leak tester and wadding machines
- Processing knowledge about plastics machines

ADDITIONAL REMARKS

This document covers the main duties of the post which are not limited and restricted to what mentioned but indicative, so that in addition, there are other assigned duties that may be required at any time as per business need and function nature.